



GXe 223GMM3

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A gas-cooled 220 A MIG/MAG welding torch with a MinarcMig connector and Kemppi Flexcoax cable. The cable length is 3 meters.

Technical data

| Description | Value |
|--------------------------------|--------------|
| Welding connection type | Built-in |
| Filler wire diameter | 0.6 ... 1 mm |
| Filler wire diameter, Fe | 0.6 ... 1 mm |
| Filler wire diameter, Fe-MC/FC | 0.9 ... 1 mm |
| Filler wire diameter, Ss | 0.8 ... 1 mm |
| Filler wire diameter, Ss-MC/FC | 0.9 ... 1 mm |
| Filler wire diameter, Al | 0.8 ... 1 mm |

| Description | Value |
|--|---------------|
| Type of cooling | Air |
| Contact tip | M6 |
| Method of guidance | Manual |
| Load capacity 35% / Ar + 18% CO ₂ | 220 A |
| Load capacity test, filler wire material | Fe |
| Load capacity test, filler wire diameter | 1 mm |
| Load capacity test, stick out length | 15 mm |
| Load capacity test, gas flow | 13 l/min |
| Gun handle | Yes |
| Neck type | Rotating |
| Neck dimensions: length | 107 mm |
| Neck dimensions: height | 65 mm |
| Neck dimensions: angle | 40 ° |
| Welding torch cable length | 3 m |
| Remote control | No |
| LED light | No |
| Operating temperature | -20 ... 40 °C |
| Storage temperature | -40 ... 60 °C |
| Standards | IEC 60974-7 |